

Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps



## **Easy** and fast **installation** Hydraulic module available **Inverter technology**

compressor and fans



Nominal cooling capacity : 15-18 kW Nominal heating capacity: 17-21 kW

60°C for 17HT/57°C for 21HT

## Use

The **EREBA™** air-to-water heat pump is designed for heating and cooling applications in new, existing individual homes and small businesses models.

When installed alone, **EREBA™** is compatible with low to medium temperature emitters (underfloor heating, fan coil units, water cassettes, radiators, mixed installations, etc.).

 $\textbf{EREBA}^{\texttt{TM}}$  is also compatible with medium to high temperature emitters for boiler backup operation.

The  $\textbf{EREBA}^{\intercal}$  heat pump is installed outside in an open area, ideally as close as possible to the boiler room.

Each unit is tested in the factory and delivered ready for operation.

## RANGE

**EREBA**<sup>TM</sup>'s range is composed by 2 models in cooling only and 2 models reversible.

Operating range **EREBA™** 17-21HT in cooling mode with an outdoor temperature from 0°C to 46°C and in heating from -20°C to +30°C.

If the heat pump is the only source of heat:

Below this temperature, heating must be provided by a separate

heating source or an additional electrical supply

If the heat pump is used for backup operation:

Operates down to the equilibrium point (temperature below which the heat pump can no longer keep up with heating needs). Below this point, the heat pump and boiler run alternately (heat pump OR boiler).

## COMPLIANCE

Low Voltage Directive 2014/35/EU EMC : ElectroMagnectic Compatibility 2014/30/EU PED : Pressure Equipment Directive 2014/6/EU

WEEE : Waste Electrical & Electronic Equipment 2012/19/EU RoHS : Restriction of Hazardous Substances Directive 2011/65/ EU



Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps

The **EREBA™** liquid chiller/heat pump range was designed for commercial applications such as the air conditioning of offices, hotels and large residential houses.

The units integrate the latest technological innovations: Non-ozone depleting refrigerant R410A, DC inverter twin-rotary compressors, low-noise variable speed fans and microprocessor control.

With exceptional energy efficiency values the inverter chillers qualify for local tax reductions and incentive plans in all EU countries.

For added flexibility the **EREBA™** units are available with hydraulic module integrated into the unit chassis, limiting the installation to straightforward operations like connection of the power supply and the water supply and return piping.

## **Features**

The **EREBA™** heat pump systems can be used with a wide choice of CIAT terminal fan coil units, and ductable products.

Ecodesign is the European Directive that sets mandatory requirements for Energy related Products (ErP) to improve their energy efficiency.

## **Quiet operation**

### Compressors

- Low-noise INVERTER Twin rotary compressor with low vibration levels
- Advanced technology providing maximum energy-efficiency with high capacity available at peak conditions and optimised efficiency at low and mid compressor speeds. The EREBA™ heat pump DC inverter uses Intelligent Power Drive Unit (IPDU) hybrid inverter technology. An electronic management logic is used to optimised compressor operation in all conditions, minimised temperature fluctuation to give a perfect individual comfort control with significant reduction of energy consumption:

PWM: pulse width modulation of the direct current controls the compressor at partial load conditions, adjusting the frequency at fixed voltage. The compressor speed is finetuned and the system provides high-level comfort (no temperature fluctuations) at exceptionally efficient working conditions.



Compressor frequency is increased continuously up to the maximum level. This ensures that there are no current draw peaks in the start-up phase. Inverter ramp-up speed makes soft starts unnecessary and ensures immediate maximum power.

- The two rotary compression cylinders, offset from each other by 180°, and the DC brushless motor with the shaft in perfect balance ensure reduced vibration and noise, even at very low operating speeds. This results in an extremely wide range between minimum and maximum capacity with continuous operation, guaranteeing that the system is always optimised and provides maximum comfort at exceptionally high efficiency levels.
- Twin-rotary cylinders, low vibrations and low load to the shaft ensure highest compressor reliability and a long trouble-free operating life.
- All DC brushless twin-rotary compressors are equipped with internal system to secure the motor against oil issues due to colder climate.

#### Air heat exchanger section

- Vertical air heat exchanger coils
- The latest-generation low-noise fans are now even quieter and do not generate intrusive low-frequency noise
- Rigid fan installation for reduced start-up noise.

## **Easy and fast installation**

- Integrated hydraulic module
- Variable speed circulator
- Water filter protecting the water pump against circulating debris
- High-capacity membrane expansion tank ensures pressurisation of the water circuit
- Overpressure valve, set to 3 bar
- Thermal insulation and frost protection down to -20°C, using an electric resistance heater and pump cycling.



Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps



No additional buffer tank required, simplifying and speeding up the installation process (to be checked with the water volume of installation).

## Physical features

- Advanced circuit design and component selection has resulted in a compact unit with an exceptionally small footprint that is easy to transport even through narrow doors. Reduced operating weight and a handle on the unit panels to facilitate transport.
- The unit is enclosed by easily removable panels, covering all components (except air heat exchanger and fans).
- A neutral colour (RAL 7035) to facilitate the integration in residential areas

## Simplified electrical connections

- Main disconnect switch with high trip capacity
- Transformer for safe 24 V control circuit supply included

## Fast commissioning

- Systematic factory operation test before shipment
- Quick-test function for step-by-step verification of the instruments, electrical components and motors.

## **Economical operation**

## Increased seasonal efficiency

 In accordance with EN 14825:2022, Average Climate, energy label reach A+ (see Physical data EREBA™ Reversible units).

### Reduced maintenance costs

- Maintenance-free twin rotary compressors
- Fast diagnosis of possible incidents and their history via the user interface WUI
- R410A refrigerant is easier to use than other refrigerant blends

## **Environmental care**

### Ozone-friendly R410A refrigerant

- Chlorine-free refrigerant of the HFC group with zero ozone depletion potential
- Very efficient gives an increased energy efficiency ratio (EER)

### Leak-tight refrigerant circuit

- Brazed refrigerant connections for increased leak-tightness
- Verification of pressure transducers and temperature sensors without transferring refrigerant charge

## **Superior reliability**

## Auto-adaptive control

 Control algorithm prevents excessive compressor cycling and permits reduction of the water quantity in the hydraulic circuit.

### Exceptional endurance tests

- Corrosion resistance tests in salt mist in the laboratory
- Accelerated ageing test on components that are submitted
- to continuous operation: compressor piping, fan supportsTransport simulation test in the laboratory on a vibrating table.

## **NHC Control**

NHC control associate with compressor and fan variable frequency driver combines intelligence with operating simplicity. The control constantly monitors all machine parameters and precisely manages the operation of compressor, expansion devices, fans and of the water heat exchanger water pump for optimum energy efficiency.

## Ease-of-use

- NHC control can be associated with a new User interface (WUI) which allow an easy access to the configuration parameters (frequency compressor, refrigerant circuit temperature, sets points, air temp, entering water temp, alarm report...).
- This user interface is also very intuitive in its use. It allows reading and easy selection of the operating mode. The functions are represented by icons on the LCD backlit screen.

To facilitate the use of this interface, 3 levels of access are available: end user, installer and factory.

#### Key features

- Heating and cooling mode
- Predefined climatic curves (12) or customised climatic curves (water temperature setpoint control)
- Air temperature set point control
- Scheduling mode
- Low noise level or night mode
- Anti-freeze protection
- Floor heating thermal cutoff
- Slab curing mode
- Backup electric heater controlled in 1 /2 /3 heat stage(s)
- Backup by oil or gas boiler in alternating mode
- Hydraulic module with control of the flow rate
- Managed an additional pump
- Management of swimming pool heating during spring and autumn
- Manage domestic hot water with or without
  - Anti-legionella mode
  - DHW backup

DHW backup + Boosted by 1 or 2 or 3 electric heat stage(s)
Master/slave control of 4 units operating in parallel with operating time equalization and automatic changeover in case of a unit fault (sensor in accessory).

ModBUS Protocol



Heat Pumps

Inverter Air-Cooled Liquid

chillers & Reversible Air-to-Water



## Choice of control product

- 3 options are available to drive the **EREBA™** 17 21:
  - Dry contact
  - User interface WUI
  - ModBus protocol

#### User Interface WUI



This interface can be installed up to 50 m away. It is connected to the NHC board with a 4 wires cable.

- 2 installation possibilities:
  - WUI has an internal sensor to measure the room temperature take with the internal sensor, setpoint selected is air temperature.

#### Modbus

Direct access with Modbus connection to set, configure and monitor the  $\mathbf{EREBA^{TM}}$ .

- Input remote contact :
- Remote On/Off Contact
- Remote Heat/Cool Contact: This switch is used to select the Cooling Mode (contact opened) or the Heating Mode (contact closed).
- Remote Economic Contact: This switch is used to select the regular Home Mode when contact is opened or the Economic Away Mode when contact is closed.
- Safety Input Contact: This switch is normally closed type, according to configuration it is used either to stop the unit, to ban the Heating Mode or to ban the Cooling Mode when contact is opened.

#### Large choice of Input Contacts

Several functions can be configured by the installer. They allow to adapt to the environment of the machine:

- Power Limitation / Night Mode: This switch is used to reduce the compressor maximum frequency to avoid noise.
- Off Peak: If the General Purpose Contact, configured to "Off Peak", is closed then the Electric Heat Stages are not allowed.
- Loadshed Request: If the General Purpose Contact, configured to "Loadshed Request", is closed then unit shall be stopped as soon as possible.
- Solar Input: If the General Purpose Contact, configured to "Solar Input", is closed then the unit is not allowed to run in Heating or DHW Mode because hot water is produced from a solar source.
- DHW Request Switch from tank : When this input is closed, the Domestic Hot Water production is requested (need DHW sensor delivered in accessory).
- DHW Priority : When this input is closed, the unit is switching to Domestic Hot Water production regardless of the Space Heating demand and the current DHW schedule (need DHW sensor delivered in accessory).
- Anti-Legionella Cycle Request : When this input is closed, the Domestic Hot Water production is requested with the Anti-Legionella setpoint.
- Summer Switch : This switch is used to select the Winter (contact opened) or the Summer Mode (contact closed).
- Energy Meter Input : This input is used to count the number of pulses received from an external energy meter (not supplied)
- External Alarm Indication Input : When this input is opened, alarm is tripped. This alarm is for information only, it does not affect the unit operation.

#### Output remote contact available

2 Output contacts could be chosen on the NHC board, upon configuration for the following purposes:

alert, alarm , standby, running (Cool, Heat, DHW or Defrost Modes), indoor air temperature reached, electrical heat stage 2, electrical heat stage 3.



Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps

## PHYSICAL DATA, EREBA<sup>™</sup> COOLING 17T - 21T

EREBA™ Cooling only			17T	21T	
Cooling					
Standard unit Full load performances*		Nominal capacity	kW	16,0	19,2
	CA1	EER	kW/kW	3,46	3,30
		Eurovent class		A	A
		Nominal capacity	kW	22,2	25,9
	CA2	EER	kW/kW	4,29	4,10
		Eurovent class		A	A
Standard unit		SEER 12/7 °C Comfort low temp.	kWh/kWh	5,56	5,48
Seasonal energy efficiency**		ŋs cool <sub>12/7 °C</sub>	%	219	216
Sound power level <sup>(1)</sup>			dB(A)	71	74
Sound pressure level at 10 m <sup>(2</sup>	2)		dB(A)	40	43
Length			mm	1140	
Width			mm	585	
Height			mm	1580	
Operating Weight <sup>(3)</sup>			kg	169	177
Compressors				Rotary compressor	
R410A refrigerant charge <sup>(3)</sup>			kg	6,25	
Minimum capacity control <sup>(4)</sup>			%	33%	41%
Condenser				Grooved copper tubes, aluminium fins	
Quantity axial fan				2	
Maximum total air flow			l/s	2000	2400
Maximum rotational speed			rps	14	16
Evaporator				Brazed plate heat exchanger	
Water volume			L	1,52	1,9
Expansion tank volume			I	8	
Max. water-side operating pressure with hydraulic module <sup>(5)</sup>		kPa	300	300	
Outlet diameter / with adaptor				1"G male / 1"1/4 G male	
Chassis paint colour				RAL 7035	

In accordance with standard EN 14511-3:2022

In accordance with standard EN 14825:2022, average climate

Cooling mode conditions: Temperature of the entering/leaving water to/from the evaporator 12 °C/7 °C, outdoor air temperature at 35 °C. Evaporator fouling factor 0 m<sup>2</sup> k/W.

Cooling mode conditions: Temperature of the entering/leaving water to/from the evaporator 23 °C/18 °C, outdoor air temperature at 35 °C. Evaporator fouling factor 0 m<sup>2</sup> k/W. Values in bold comply with Ecodesign Regulation (EU) No. 2016/2281 for Comfort application

In dB ref=10<sup>-12</sup> W, (A) weighting. Declared dual-number noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent. In dB ref 20 µPa, (A) weighting. Declared dual-number noise emission values in accordance with ISO 4871 (with an associated

ηs cool<sub>12/7 °C</sub> & SEER <sub>12/7 °C</sub> (1)

**[|A**]

(2)

\*\*

CA1

CA2

- (3)
- (4) (5)

Values are guidelines only. Refer to the unit nameplate. Cooling Eurovent condition



Min. water-side operating pressure with variable speed hydraulic module is 40 kPa.

uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).



HEAT PUMPS

# **EREBA™ 17-21**

Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps

# PHYSICAL DATA, EREBA™ 17HT - 21HT

Reversible EREBA™			17HT	21HT		
Heating						
Standard unit Full load performances* HA HA HA	HA1	Nominal capacity	kW	16,9	20,7	
			kVV/kVV	4,23	4,15	
	HA2	Nominal capacity	kW	15,8	19,5	
		СОР	kW/kW	3,44	3,32	
	HA3	Nominal capacity	kW	15,0	18,8	
		СОР	kW/kW	2,68	2,50	
Standard unit	HA3	SCOP <sub>47/55 °C</sub>	kW/kW	3,03	2,85	
Seasonal energy enciency.		ŋs heat ₄ <sub>7/55 ℃</sub>	%	118	111	
		P <sub>rated</sub>	kW	9	15	
Cooling						
Standard unit		Nominal capacity	kW	15,2	19,1	
Full load performances*	CA1	EER	kW/kW	3,14	3,18	
		Eurovent class	kW	В	А	
		Nominal capacity	kW/kW	21,4	26,4	
	CA2	EER	kW	3,99	3,98	
		Eurovent class	kW/kW	A	A	
Standard unit		SEER 12/7 °C Comfort low temp.	kW/kW	4,60	4,50	
Seasonal energy efficiency**		ns cool 12/7 °C	kW	181	177	
Sound power level <sup>(1)</sup>			dB(A)	71	74	
Sound pressure level at 10 m	ן(2)		dB(A)	40	43	
Length	-		mm	11	40	
Width			mm	58	585	
Height			mm	15	80	
Operating Weight(3)			ka	191	199	
			Ng	Rotary co	mpressor	
P410A refrigerant charge(3)			ka			
Minimum consoity control(4)			Ky	220/	/10/	
Air boot exchanger			70		4178	
Quantity axial fan			1/2	2000 2400		
		I/S	2000	2400		
Maximum rotational speed			Tps			
Water heat exchanger				Brazed plate n	eat exchanger	
Water volume			L	1,52	1,9	
Expansion tank volume				٤	}	
Max. water-side operating pressure with hydraulic module <sup>(5)</sup>				300		
Outlet diameter / with adaptor				1"G male / 1"1/4 G male		
Chassis paint colour				RAL	7035	
*	In accord	dance with standard EN 14511-3:2022	2			
**	In accord	dance with standard EN 14825:2022,	average climat	te	<b>5</b> °0 (1)	
HAI	tdb/ twb	at 7 °C/6 °C wb. evaporator fouling fa	ctor 0 m <sup>2</sup> k/W	water to/from the exchanger 30°C/3	5°C, outdoor air temperature	
HA2	Heating	node conditions: Temperature of the en	tering/leaving v	vater to/from the exchanger 40 °C/4	5°C, outdoor air temperature	
HA3	tdb/ twb at 7 °C/6 °C wb, evaporator fouling factor 0 m <sup>2</sup> k/W Heating mode conditions: Temperature of the entering/leaving water to/from the exchanger 47 °C/55 °C, outdoor air temperature					
CA1	tdb/ twb at 7 °C/6 °C wb, evaporator fouling factor 0 m <sup>2</sup> k/W Cooling mode conditions: Temperature of the entering/leaving water to/from the evaporator 12 °C/7 °C, outdoor air temperature at 35 °C. Evaporator fouling factor 0 m <sup>2</sup> k/W. Cooling mode conditions: Temperature of the entering/leaving water to/from the evaporator 23 °C/18 °C, outdoor air temperature at 35 °C. Evaporator fouling factor 0 m <sup>2</sup> k/W.					
CA2						
ns heat 47/55 °C & SCOP 47/55 °C	Values i	n bold comply with Ecodesign Reg	ulation (EU) N	lo. 813/2013 for heating applicat	ion	
ηs cool <sub>12/7 °C</sub> & SEER <sub>12/7 °C</sub> (1)	Values calculated in accordance with EN 14825:2022 In dB ref=10 <sup>-12</sup> W, (A) weighting. Declared dual-number noise emission values in accordance with ISO 4871 (with an associated					
(2)	uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent. In dB ref 20 µPa, (A) weighting. Declared dual-number noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A). Values are guidelines only. Refer to the unit nameplate. Cooling Eurovent condition Min. water-side operating pressure with variable speed hydraulic module is 40 kPa.					
(3)						
(3)						
(5)						
AND THE CENTRA CERTIFIC						



Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps

# ELECTRICAL DATA, EREBA™ 17T-21T/17HT-21HT

EREBA™		17	21	
Nominal power supply	V-ph-Hz	400-3+N-50	400-3+N-50	
Voltage range	V	360-440	360-440	
Control circuit supply		24V AC via internal transformer		
Nominal unit current drawn (Un) <sup>(1)</sup>	А	12,5	14,3	
Maximum unit power input (Un) <sup>(2)</sup>	kW	10,8	12,4	
Cos Phi unit at maximum power <sup>(2)</sup>		0,93	0,93	
Maximum unit current drawn (Un-10%) <sup>(3)</sup>	А	18,5	21,2	
Maximum unit current drawn (Un) <sup>(4)</sup>	А	16,7	19,2	

Conditions equivalent to the standardised Eurovent conditions (evaporator water entering/leaving temperature = 12 °C/7 °C, outside air temperature = 35 °C).
 Power input, compressors and fans, at the unit operating limits (saturated suction temperature 15 °C, saturated condensing temperature 68.3 °C) and nominal voltage of 400 V (data given on the unit nameplate).

(3) Maximum unit operating current at maximum unit power input and at 360 V.

(4) Maximum unit operating current at maximum unit power input and at 400 V (values given on the unit nameplate).

Fan motor electrical data: at Eurovent equivalent conditions and motor ambient air temperature of 50 °C at 400 V: 3.8 A, start-up current 20 A, power input 1.75 kW



Inverter Air-Cooled Liquid chillers & Reversible Air-to-Water Heat Pumps

## DIMENSIONS (IN MM)





Weight (in kg)			
EREBA™	Operating weight <sup>(1)</sup>		
17T	169		
21T	177		
17HT	191		
21HT	199		

0

(1) Values are guidelines only. Refer to the unit nameplate

ЦЮТ